

CREW: 57 WORK ORDER TYPE: REBUILDS 03-96033-29 ISSUE DATE 01/06/11 Page 1 Of 3

Originator : JAMES KELSEY Schedule Date : Date Completed: Failure Code:
Planner : ALAN DEWSNUP Priority : 3A
Drawing No : 2SGA-M2063D Clearance : NO Completed By : Signature :
Equip No/Cat: 2SGA--A 0 Tag Request : Accepted By : Signature :
Project ID : Text ID : REBUILD*58875
Shutdown : N No Shutdown Frequency : NOT SCHEDULED
Ref No : 279 Last Reading : No Reading

Ref No	: 279	Last Reading	: No Reading	** Delay Codes Legend **				
				W=Whse	C=CrSp	T=Tag	TL=Tool	P=Plan
				** Record Time Daily **				Delays
Step	Job Scope	MN	DY	Safety and Additional Information	Emp No	Date	Hours	Code/Hrs
1	RENEW BURNER / PULVERIZER ISOLATION SWING VALVE PLATE ASSEMBLIES (12 TOTAL).	2	1	SAFETY:				
	*****			1- VERIFY SAFE WORK CONDITIONS FOR THIS SHOP REBUILD.				

	SCOPE:			2- COMPLY WITH ALL COMPANY POLICY REGARDING SAFETY PROCEDURES, HOT WORK, ROTATING EQUIPMENT, RIGGING AND PPE.				
	REBUILD TO MATCH THE DIMENSIONS ON THE ATTACHED DRAWING.							
	0990.07102V, 1890.04107V(6X)			*****				
	0990.04107V(6X)			*****				
				ADDITIONAL INFORMATION:				
	1- BUILD UP WORN AREA BY PAD WELDING. PLATE MATERIAL IS A36 MILD STEEL.			1- PARTS FOR REBUILD ARE LOCATED IN REBUILD AREA OF WAREHOUSE.				
	2- REPLACE HINGE IF NECESSARY.							
	3- TURN OUTSIDE DIAMETER TO 23".			2- COMPLETE OTHER WORK AS DIRECTED BY YOUR SUPERVISOR.				
	4- MACHINE SEAL RING GROOVE TO MATCH DIMENSIONS ON ATTACHED DRAWING.							
	5- DRILL SEAL RING ANCHOR BOLT HOLES.			3- MAKE NOTES AS NEEDED ON THIS DOCUMENT.				
	6- RETURN RENEWED PLATE TO GSB WHSE TO STOCKED.			4- BOM IS INCLUDED.				
	NOTE							
	IF THE WORN PLATE ASSEMBLY IS BEYOND REPAIR, BUILD A NEW ONE AND RETURN IT TO THE WHSE.			5- EACH PIECE RETURNED TO WAREHOUSE SHOULD HAVE A NEW RUBBER SEAT INSTALLED.				
	MATERIALS NEEDED FOR NEW PLATE:							
	* 2' X 2' X 1 1/8" A36 STEEL PLATE							
	STK# 71704 (ORO)							
	* 1' OF 3/4" X 2" A36 STEEL FLATBAR							
	STK# 23319							
	7- CLEAN UP AFTER YOURSELF PLEASE.							
	8- PLEASE NOTE THE REPAIRS REQUIRED FOR EACH OF THE SEAL PLATES SO THAT THE CORRECT TIME STANDARD CAN BE ASSIGNED.							

** IMPORTANT NOTICE **

YOU ARE RESPONSIBLE FOR YOUR OWN SAFETY AND MUST ENSURE THAT THE REQUIRED PPE IS WORN FOR EVERY JOB YOU ARE DOING. IF YOU HAVE ANY QUESTIONS CONCERNING THE WORK RULES, SAFETY CODES, OR REQUIRED PPE, PLEASE CONTACT YOUR SUPERVISOR.

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Job Feedback/Historical Notes:



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IP7_032326

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Step	Job Scope Cont'd	MN	DY	Safety and Additional Information Cont'd	Notes Cont'd:
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1	***** *****				
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STK NO: 58875
QTY: 12
ORIG WO: 03-96033-2
STK ISSUE: 274486

ITEM DESCRIPTION:
PLATE, ASSY., 23" OD, PULVERIZER OUTLET &
BURNER INLET ISOLATION SWING VALVE PLATE.
IPSC FABBED REPLACEMENT OR B&W P/N 3029789

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** Work Order Parts List **

Part No	Description	PO/Req/SIR	Date Due	U/M	Reqd	Commit	Issued/Rcvd	
1	10686	GASKET, RING	S 275189*	03/03/04	EA	10	0	10
2	53485	STEEL, FLATBAR	S 275088*	03/03/04	FT	38	0	38

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